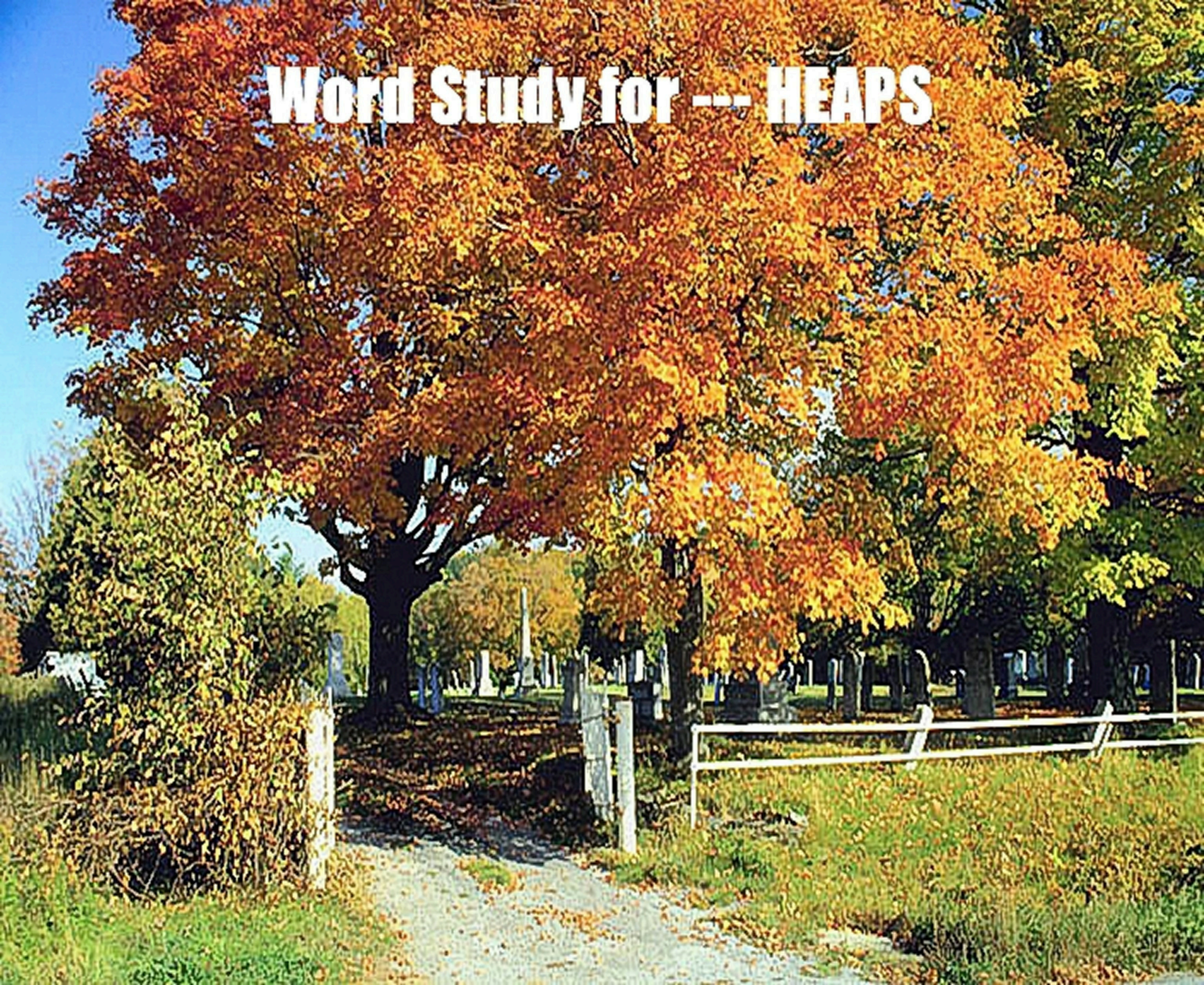Word Study for --- HEAPS