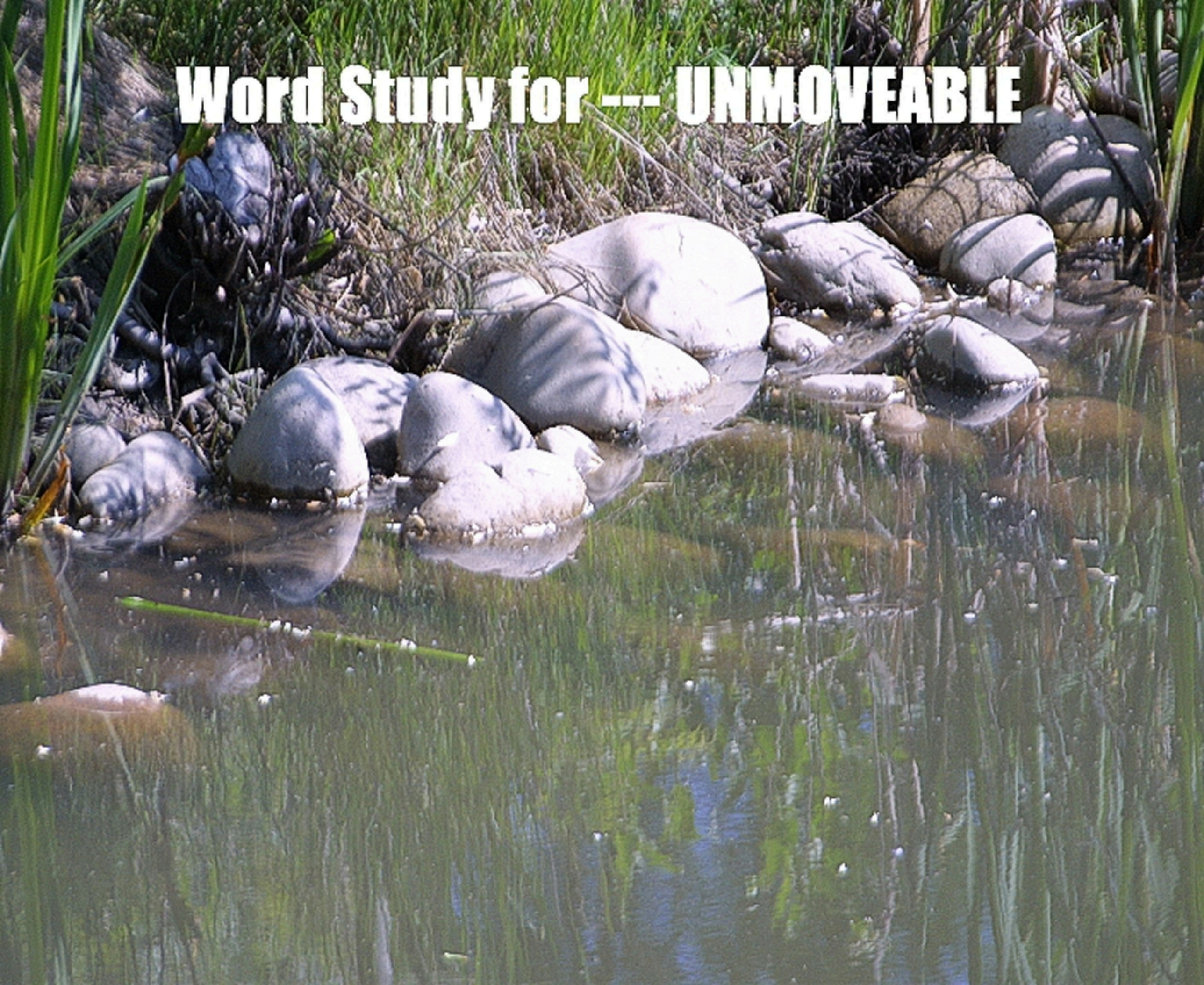Word Study for --- UNMOVEABLE